

Date: Monday, 2/19/2007 8:07:46 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARPLATE	
Job Number	: 30751		Part Number	: D353535 Rev A	
Estimate Number	: 12731		Drawing Number	: D3535 UNDER REVIEW PH	
P.O. Number	: N/A		Project Number	: N/A 07.02.19	
This Issue	2/19/2007	S.O. No.	N/A	Drawing Revision	U/R
Prsht Rev.	NC	Type	SMALL /MED FAB	Material	N/A
First Issue	N/A			Due Date	2/26/2007
Previous Run	N/A			Qty:	12
Written By			Um:	Each	
Checked & Approved By					
Comment	: Est Rev: A New Issue 07-02-15 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S20GA	304/316 .040 Sheet
		 Comment: Qty.: 0.8423 sf(s)/Unit Total : 10.1077 sf(s) 304/316 .040 Sheet (M304S20GA) Batch: <u>H101873</u> SAD 07/02/25 12
2.0	WATER JET	FLOW WATER JET
		 Comment: FLOW WATER JET 1-Cut as per Dwg D3535 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary SAD 07/02/25 12
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/02/25 12
4.0	QC8	SECOND CHECK
		 Comment: SECOND CHECK SAD 07/02/25 12
5.0	BRAKE NC	NC BRAKE
		 Comment: NC BRAKE 1-Deburr if necessary SAD 07/02/27 12 2-Form on Brake as per Dwg D3535 using Jigs DT8261and DT8326. <u>8</u> MF 07-03-06 3-Identify as D3535-35. 12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 2/19/2007 8:07:46 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: WEARPLATE
Job Number: 30751		Part Number: D353535
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP 
7.0	POWDER COATING	POWDER COATING  M101601
8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
9.0	PACKAGING 1	PACKAGING RESOURCE #1 
10.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: INSPECT WORK TO CURRENT STEP  07/03/07 (12)		
Comment: POWDER COATING M101601 07-03-07 (12)		
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION M-2 07/03/07 (12)		
Comment: PACKAGING RESOURCE #1 07/03/07 (12)		
Comment: FINAL INSPECTION/W/O RELEASE 07/03/08 (12)		
Job Completion  07/03/08 (12)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

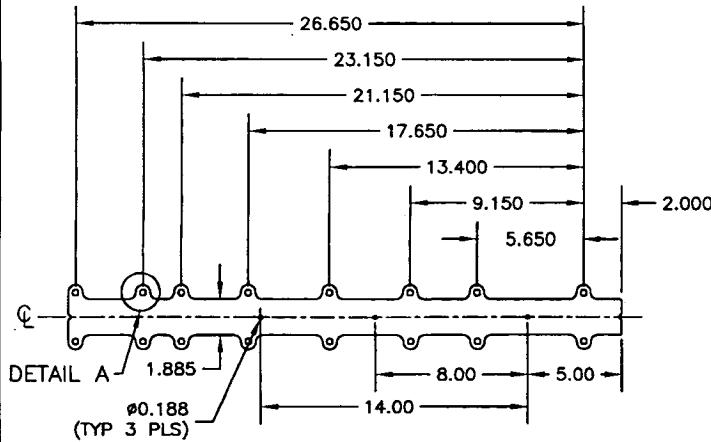
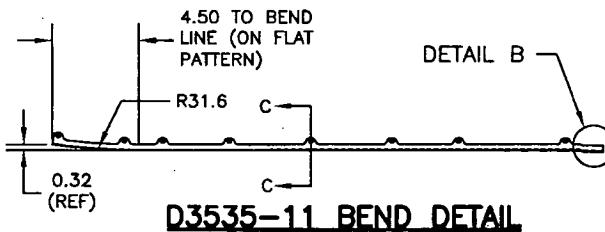
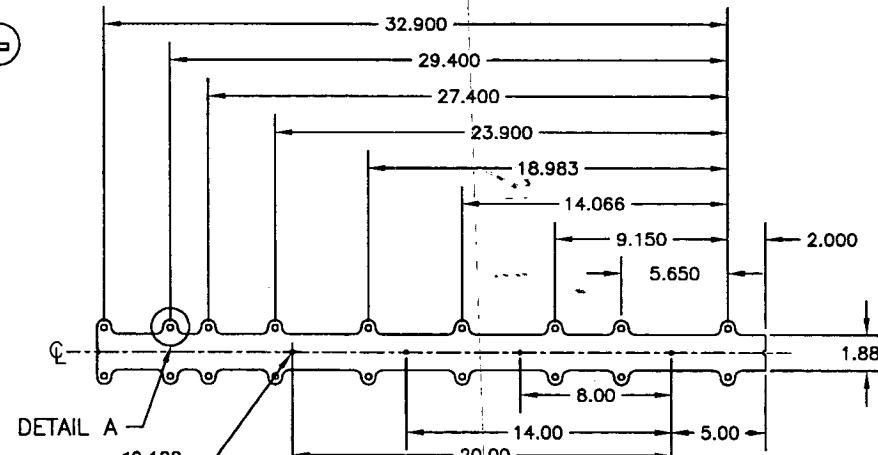
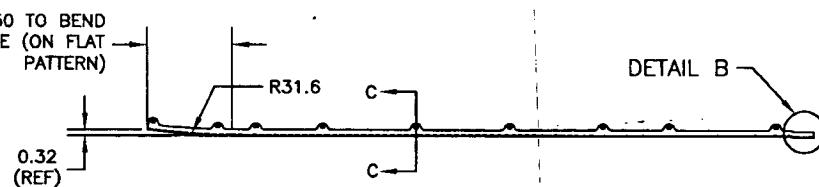
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART07.02.12 *MM*

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
C8	C8	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
<i>PH</i>	<i>AK</i>	D3535
DATE		SCALE
06.10.25		1:10
A	06.10.25	NEW ISSUE

**D3535-11F FLAT PATTERN****D3535-11 BEND DETAIL****D3535-13F FLAT PATTERN****D3535-13 BEND DETAIL**

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NO. 30751

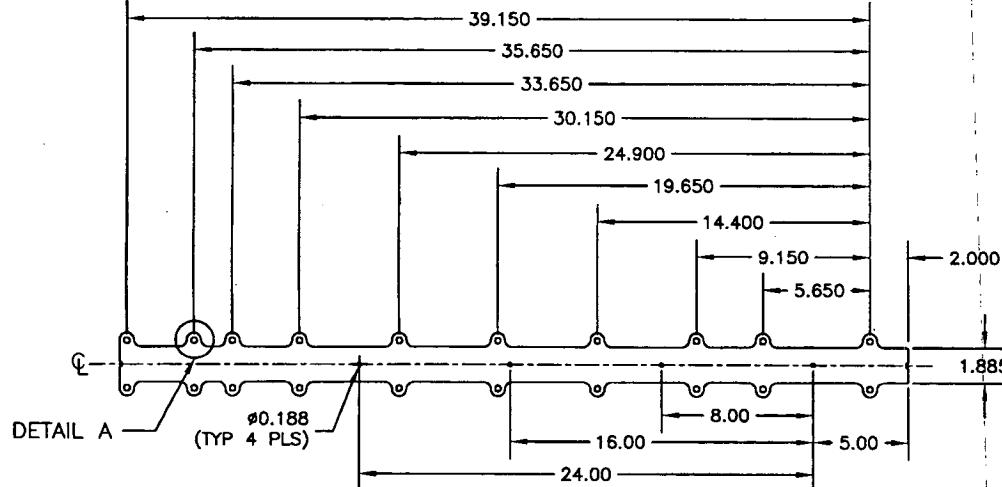
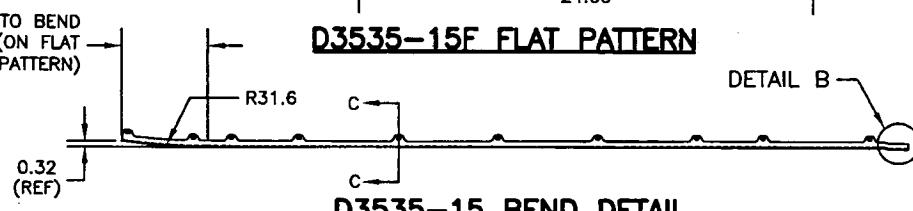
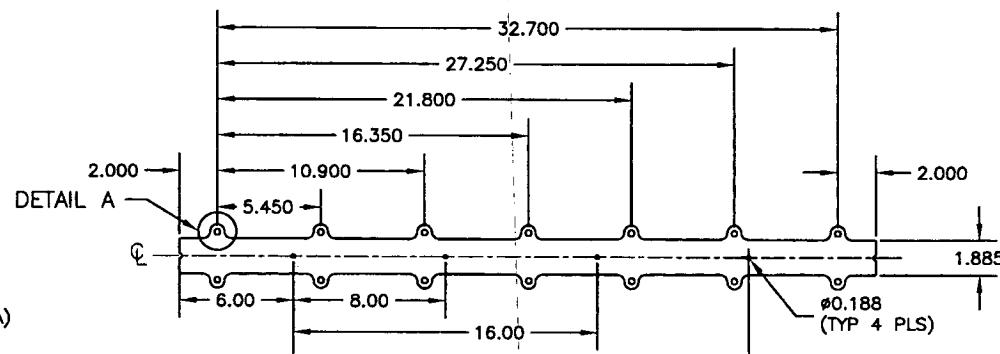
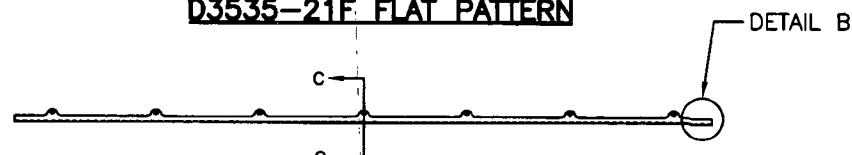
NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK, REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED PH	APPROVED PH	DRAWING NO. D3535
DATE 06.10.25		TITLE WEARSHOE

07.02.12

**D3535-15F FLAT PATTERN****D3535-15 BEND DETAIL****D3535-21F FLAT PATTERN****D3535-21 BEND DETAIL**

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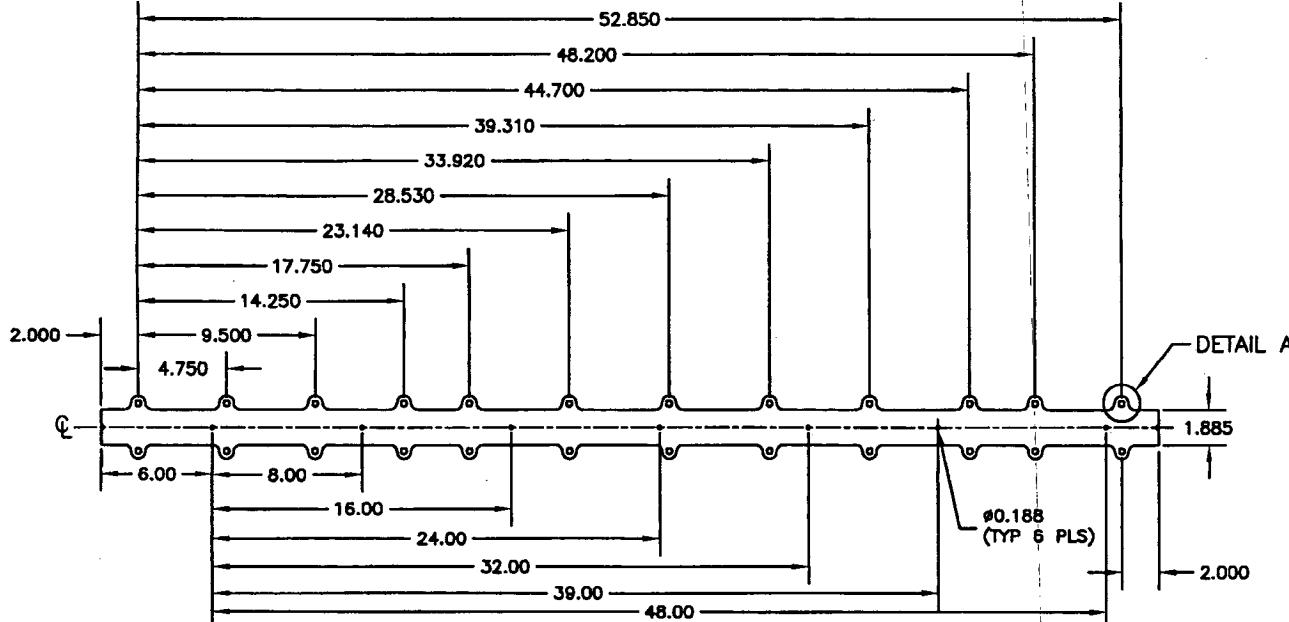
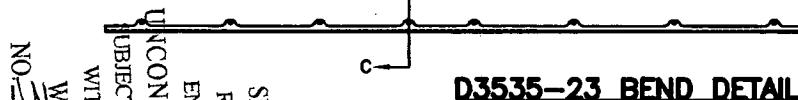
NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK, REF DART SPEC M304S20GA)
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DATE	06.10.25	TITLE	D3535	WEARSHOE
REV. A		SHEET	3 OF 7	SCALE

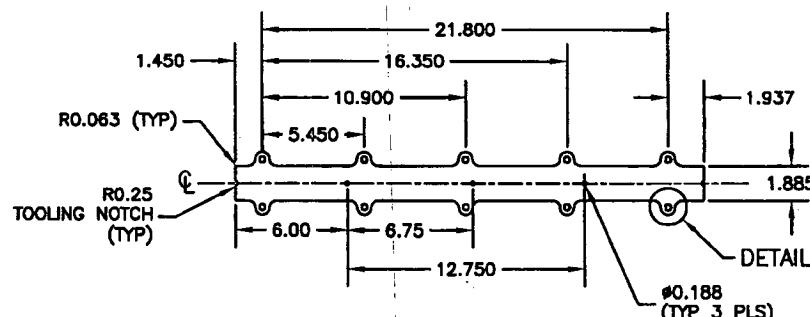
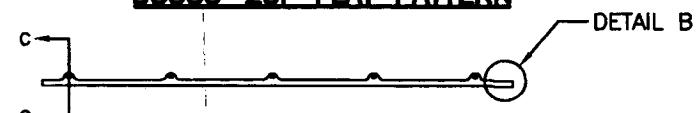
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**D3535-23F FLAT PATTERN****D3535-23 BEND DETAIL**

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NOTES

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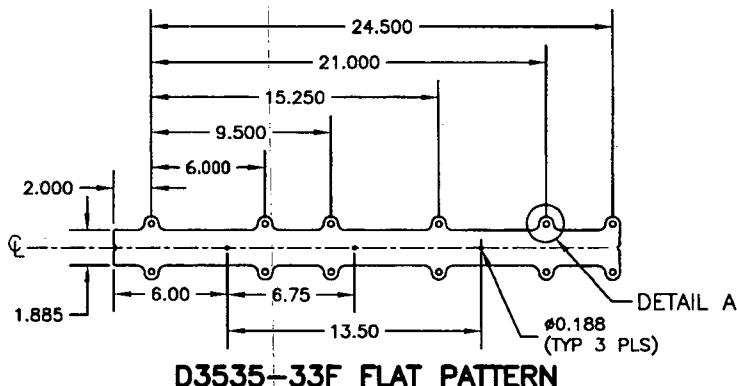
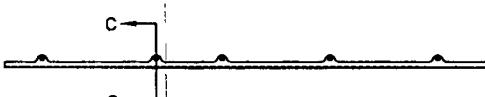
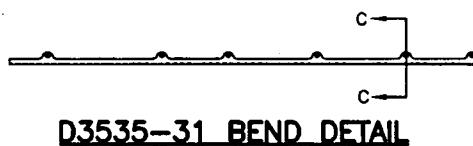
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✓	✓	DRAWING NO.
06.10.25		D3535-33F WEARSHOE

REV. A
SHEET 4 OF 7
SCALE 1:10

07.02.12 C8

**D3535-33F FLAT PATTERN****D3535-33 F BEND DETAIL****D3535-31 BEND DETAIL**

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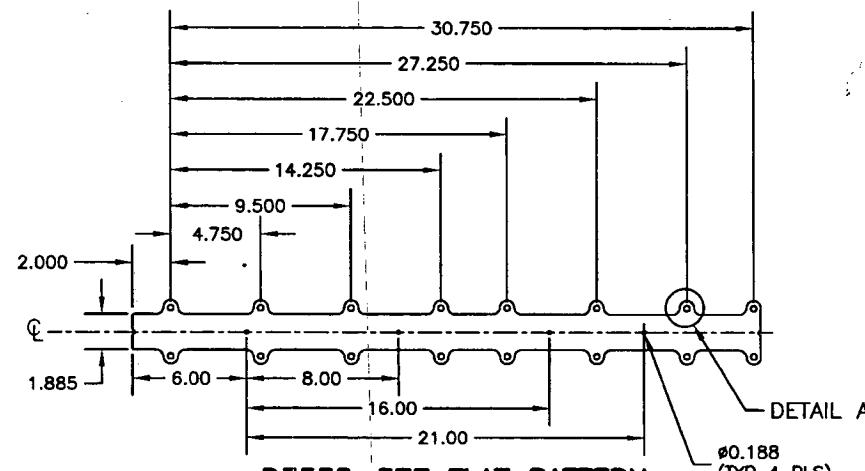
NOTES

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- 3) PART IS SYMMETRICAL ABOUT C
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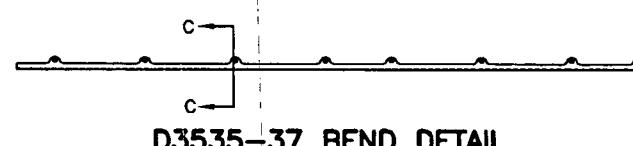
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CHECKED	APPROVED	DRAWING NO.
P4		D3535
DATE		SCALE
06.10.25		1:10

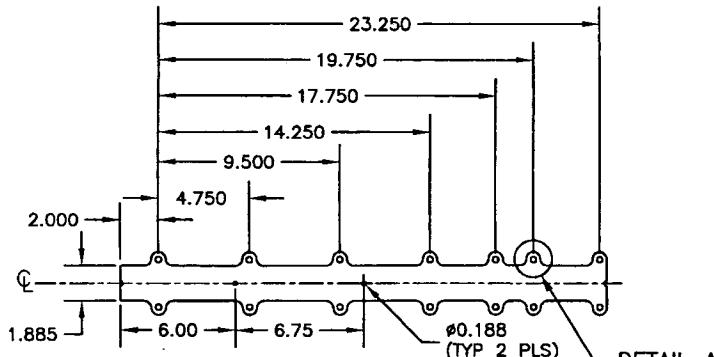
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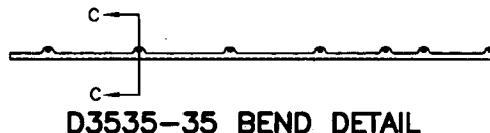
D3535-37F FLAT PATTERN



D3535-37 BEND DETAIL



D3535-35F FLAT PATTERN



D3535-35 BEND DETAIL

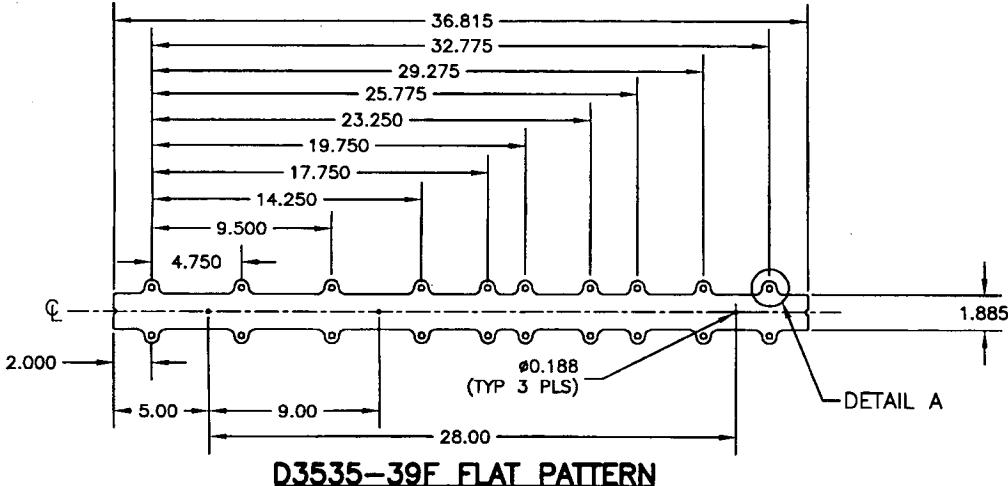
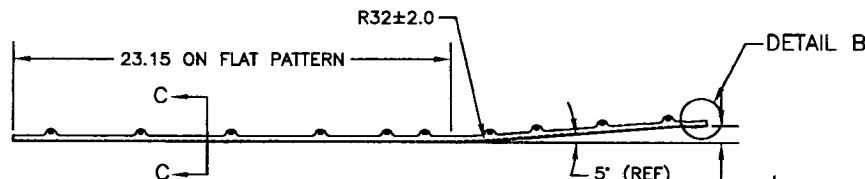
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NOTES

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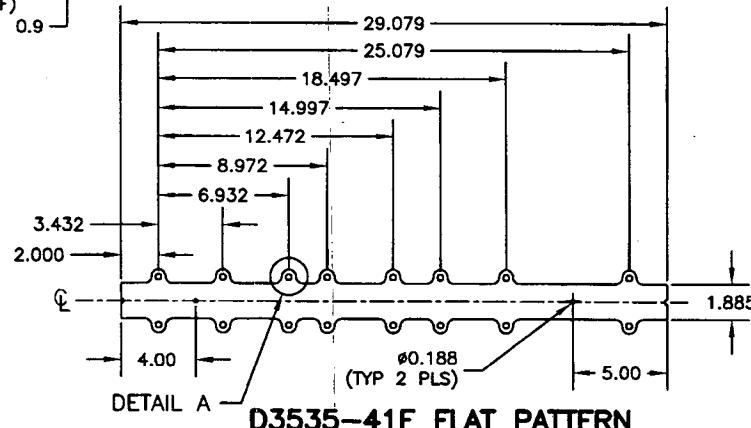
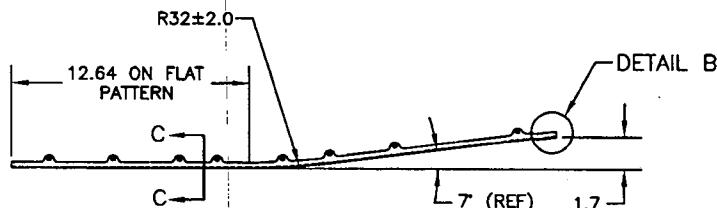
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C8	C8	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
M	M	D3535
DATE		TITLE
06.10.25		WEARSHOE
		SCALE
		1:10
		REV. A
		SHEET 6 OF 7

**D3535-39F FLAT PATTERN****D3535-39 BEND DETAIL**

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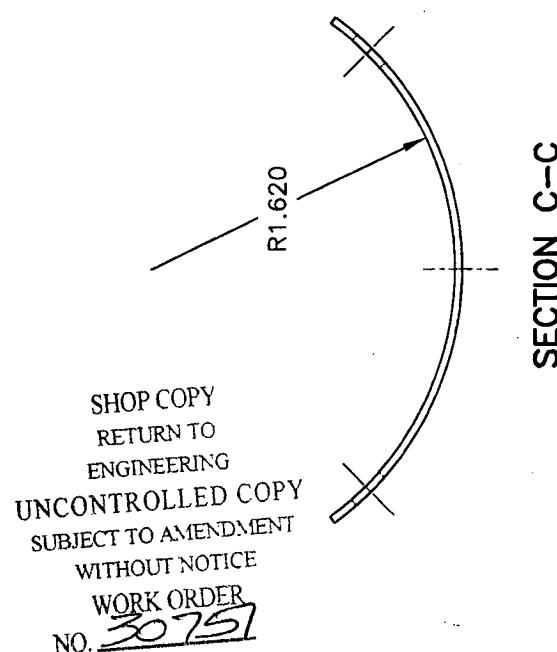
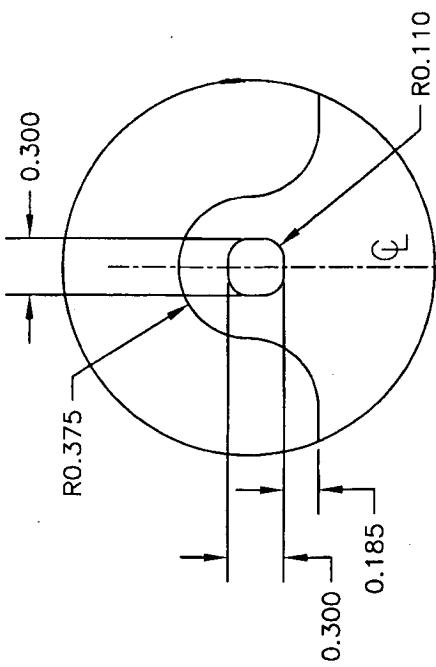
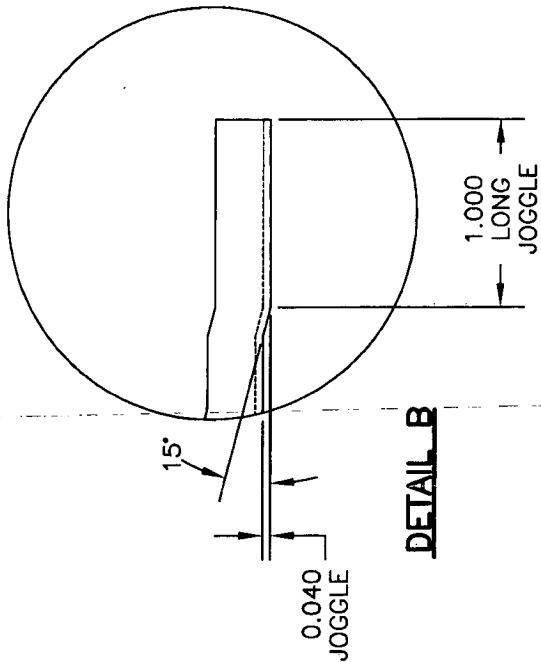
**D3535-41F FLAT PATTERN****D3535-41 BEND DETAIL**

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CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3535	REV. A SHEET 7 OF 7
DATE 06.10.25		TITLE WEARSHOE	SCALE 1:1

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07.02.12



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DART AEROSPACE LTD	Work Order:	3075-1
Description:	Part Number:	D3535-35
Inspection Dwg: Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article **X** Prototype

Measured by:	<i>JAD</i>	Audited by:	<i>PC</i>	Prototype Approval:	
Date:	07/06/25	Date:	07.02.25	Date:	

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	